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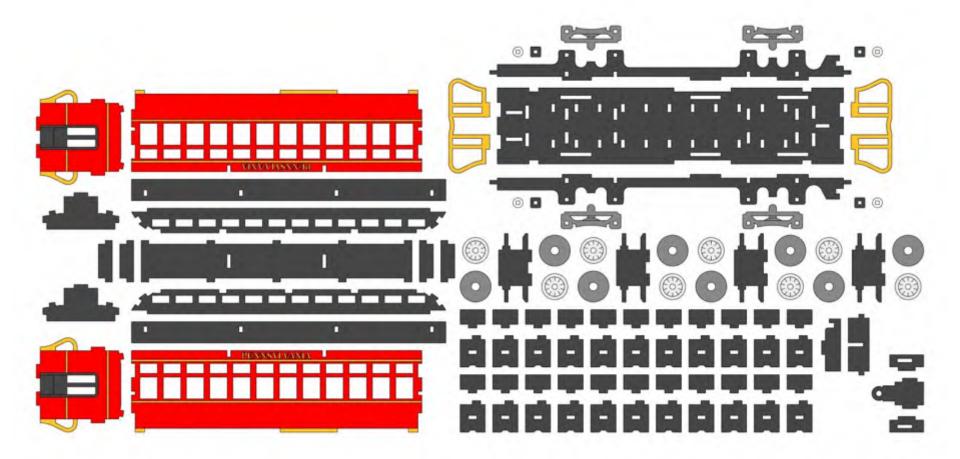
PENNSYLVANIA 863 TRAIN CARS



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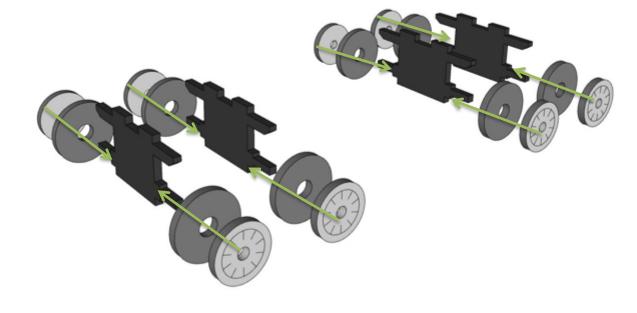






IT IS RECOMMENDED TO GO THROUGH ALL THE PAGES AND SEE EACH STEP BEFORE STARTING THE ASSEMBLY

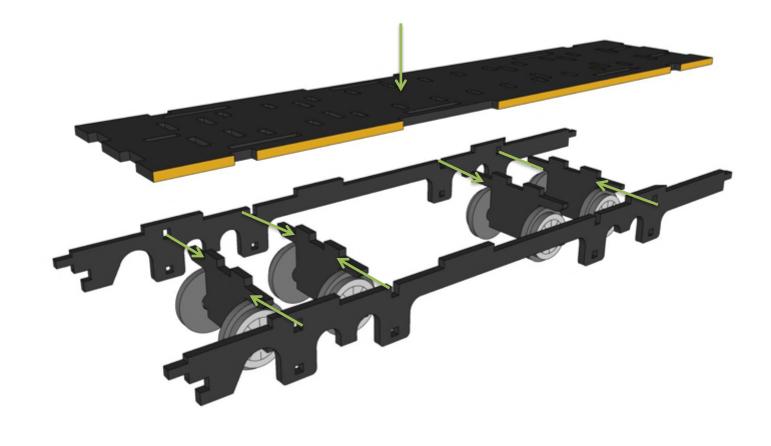








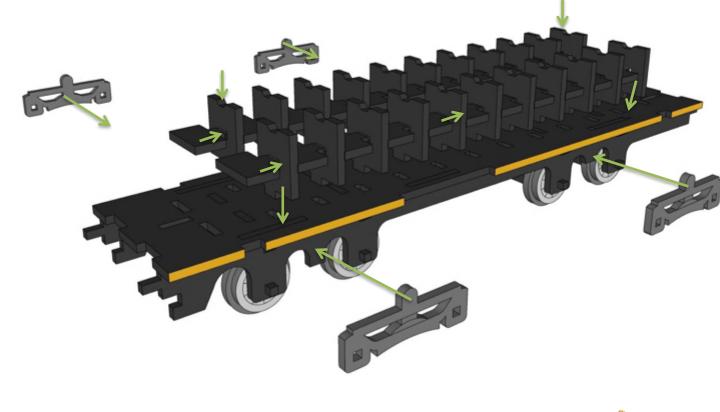
















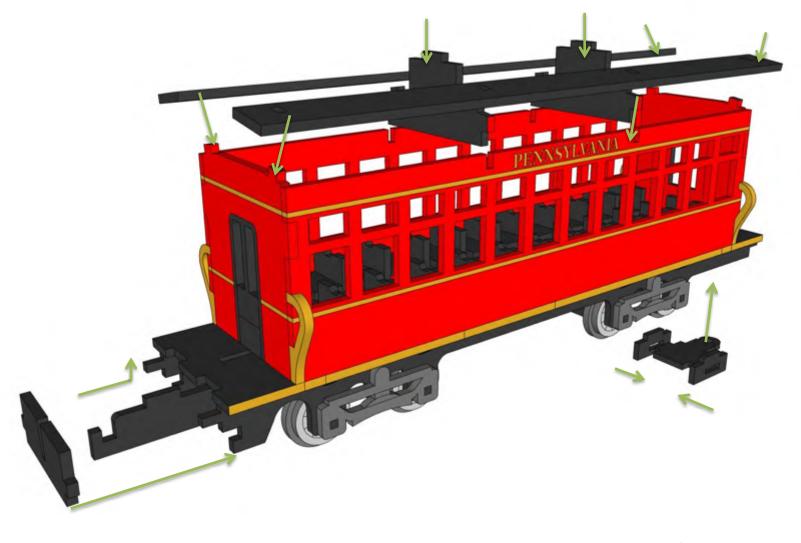






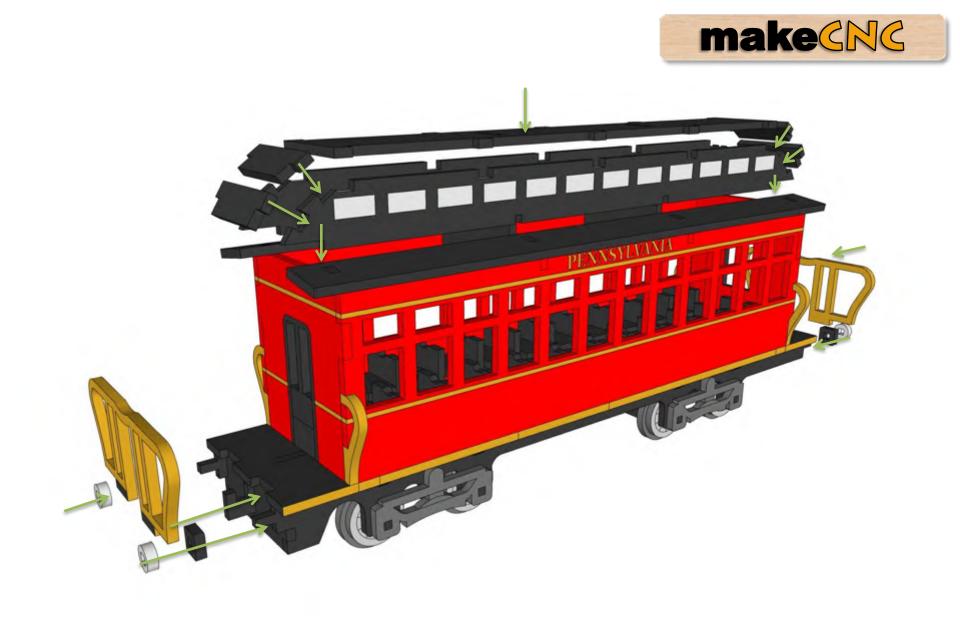












ASSEMBLY STEPS

















